



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 178136



Part No: D4150-041

Job Qty: 5 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		6/8/18	0.00	0.00	Start Up Small Fab-3		MAY 29 2018
100	Small Fab	5 pcs		6/8/18	0.00	0.14	Small Fab-6		Smk 30
110	QC	5 pcs		6/8/18	0.00	0.00	QC5		30
120	Packaging	5 pcs		6/8/18	0.00	0.00	Packaging3-2		9-89 DAS 21 JUN 08 2018
130	QC21-SA	5 Ea		6/8/18	0.00	0.00	QC21		9-89 DAS 21 JUN 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	10 Ea (2 ea)	90-Start up Operation	
D4150-1	Arm	5 Ea (1 ea)	90-Start up Operation	205718X1
D4150-3	Arm Plate	10 Ea (2 ea)	90-Start up Operation	
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	10	79	0
	D4150-1	5	18	0
	D4150-3	10	50	0
	MS21043-3	10	1,075	0
	NAS1149C0332R	20	7,139	0

Part Specifications

Specifications

003520



Container No: S075977



Part: D4150-041

Job No: 178136

Serial No/Batch: S075977

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003500	S075939	AN3C13A	Bolt	s049828	ST349	10
003500	S057118	D4150-1	Arm	S057117	ST081	1
003500	S075942	D4150-1	Arm	S072635	ST081	4
003500	S058629	D4150-3	Arm Plate	S058628	ST081	10
003500	S075940	MS21043-3	Nut	s034415	ST302	10
003500	S075941	NAS1149C0332R	Washer	s049837	ST266	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/29/18 4:40 PM dart.quirion.sonia